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clean version of the entire set of pending claims, in accordance with 37 C.F.R. § 1.121(c)(1)(I). Cancel all previous versions of any pending claim.

1. A thermal plastic expanded foam rectangular meat tray trimmed from a thermal plastic expanded foam web, comprising:

a substantially rectangular bottom wall;
side walls extending upward and outward from the bottom wall integrally interconnected to each other at four corners;

each of the side walls having an inclined lower section and an upper section that extends upward terminating in a lip that extends outward around the periphery of the tray; and

the upper wall section having internal inclined corner surfaces extending upward and outward to the lip at the four corners specifically provided to receive an internal complementary mating corner alignment fixture to maintain the tray accurately aligned at the corners as the tray is being trimmed from the thermal plastic expanded foam web.

2. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein the upper sections of the side walls have inside reinforcing ribs formed therein in which the inclined corner surfaces are indented into the ribs at the corners of the side walls.

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3. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein at least one of the inclined corner surfaces extends upward and outward to the lip at a steep angle of between 94 degrees and 105 degrees relative to the bottom wall. 15°

4. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein at least one of the inclined corner surfaces extends upward and outward to the lip at a steep angle of between 94 degrees and 100 degrees relative to the bottom wall.

5. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein the lower sections of the side walls are inclined upward and outward at an angle of between 110 degrees and 140 degrees relative to the bottom wall.

6. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein at least one of the inclined corner surfaces is curved having an arc of greater than 90 degrees relative to a center of curvature.

7. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein at least one of the inclined corner surfaces is curved and

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wherein the curved inclined corner surface extends upward and outward to the lip at a steep angle of between 94 degrees and 105 degrees.

8. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein the lower sections of the side walls are inclined upward and outward relative to the bottom wall at an inclined angle of between 110 degrees and 140 degrees and wherein at least one of the inclined corner surfaces is curved and wherein the curved inclined corner surface extends upward and outward to the lip at a steep angle of between 94 degrees and 105 degrees.

9. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein the upper section of the side walls has inside wall surfaces that are ribbed and extend upward and outward between the lower section and the lip at an inclined angle relative to the bottom wall of between 110 and 140 degrees.

10. The thermal plastic expanded foam rectangular meat tray as defined in claim 1 wherein the corner surfaces are conical shaped having a steep angle of between 94 and 105 degrees relative to the bottom wall.